# SILICON CARBIDE GRINDING WHEELS



Innovative grinding technology since 1895

Extremely versatile grinding wheels



**Thread machining** 

**Aerospace** 

Medical technology

Metrology

Grinding edges, knives & blades

**Grinding tools** 

ADVANCED GRINDING SOLUTIONS

## **GRINDING & POLISHING**



Innovative grinding technology since 1895









### First class grinding quality | Very fine up to F1500

Silicon carbide is an extremely versatile grinding material with a very wide range of applications. This includes grinding high-alloy steels, cast iron, aluminum, brass, copper, bronze, mineral materials (ceramic/granite, etc.), hard metals and extremely hard wear layers.

#### **Bonding Systems**

- Ceramic bonds (V) with controllable porosity
- Resinoid bonds with (BF) and without fiber reinforcement (B)
- Polyurethane bonds (P)

#### **Application Examples**

- Thread rolling tools such as rolling dies, rolling rolls and chasers
- Various hard coatings
- Non-ferrous metals & non-ferrous metals
- From coarse grinding to very fine surface requirements
- Dressing of diamond grinding wheels
- Grinding of medical needles & cannulas
- Grinding of granite and polymer concrete etc
- Cutting of components made from nickel-based alloys

#### **Grinding Applications**

- Deep grinding
- External & internal cylindrical grinding
- Thread grinding
- Centerless grinding
- Cut-off grinding

Bonding	FEPA		
V	30 - 500		
В	24 - 500		
BF	24 - 500		
Р	180 - 1500		

Products	Ø mm	Quality	Bonding
Grinding wheels <sup>1</sup>	30 - 915	50C, 57C	V, B, BF, P
Cut-Off wheels <sup>1</sup>	40 - 800	50C, 57C	B, BF
Laboratory cut-off wheels <sup>1</sup>	40 - 800	50C, 57C	B, BF, P
Grinding rings <sup>1</sup>	30 - 900	50C, 57C	V, B, P
Cup wheels <sup>1</sup>	30 - 800	50C, 57C	V, B, P
Grinding segments <sup>2</sup>	-	50C, 57C	V, B, P
Internal grinding wheels	>/=30 - 500	50C, 57C	V, B, P

<sup>&</sup>lt;sup>1</sup> Larger or smaller on request













All dimensions, also with curves